

Technical Data Sheet

GRAPHICS - Overlaminating Films

Issue date : 05/01/2005 Date last modification : 30/04/2018

4-GL3C-02660 RI-JET 75 GLOSS CLEAR AP923 PERMANENT WK135

Face Material

Gloss clear UV resistant polymeric vinyl.

Type Colour and Finish Weight Thickness
 Polymeric vinyl

 Gloss clear

 97 g/m² ±10%
 ISO-536

 75 μ ±10%
 ISO 534-80

<u>Adhesive</u>

Solvent based acrylic permanent adhesive featuring high cohesion and good water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference Type Min. Appl. Temp. Service Temp. Shear Tack Final Adhesion

AP923 permanent Acrylic permanent +10°C -20°C/+130°C High Medium N/inch² High N/inch

Liner

Туре	One side siliconised clay coated	
	Kraft	
Colour and Finish	White	
Weight	135 g/m²	PP-032 - ISO
Ū.	±10%	536
Thickness	145 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

Applications

For ovelamination of prints requiring longer life and/or greater conformability. Recommended for overlaminating RI-JET 75 white.

Printing Methods

Not printable.

Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of $~22^\circ\text{C}$ \pm 2°C and 50 \pm 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.



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