

# Manual GaussMeter

with polarity display



thyssenkrupp



Type  
181002

This value-for-money device has been designed for simple operation and easy handling. Unnecessary switches, buttons, range changers and the like have been omitted. A simple press button on the front switches the device on for as long as the button is depressed, thus ensuring a long battery life.

## Use

This measuring device is used to display both the flux density and to determine the polarity of permanent magnets and DC-coils.

## Function

### Displaying the magnetic flux density

The thyssenkrupp manual GaussMeter has a 3 ½ character LCD display to display the flux density precisely.

### Measuring range

The range extends from 1 mT to 1999 mT. If this value is multiplied by a factor of 10, the display gives the Gaussian equivalent, namely 100 mT = 1000 G. These are the most common units in the world for flux density.

### Units

The option of displaying the flux density in A/m according to the SI system was not applied. thyssenkrupp Magnettechnik remains true to the world-wide use and the tradition of displaying the measuring results in T. Conversion: 10 G = 10 Oe = 796 A/m = 1 mT.

### Accuracy

The resolution of the display is approx. 0.5 % corresponding to 10 G = 1 mT. All devices are calibrated at a value of 199,6 mT. The accuracy with this value is thus particularly high and can be stated absolutely to ± 1 %. The use of high-quality sensors makes the linearity better than 1 %. Due to the **zero voltage** and the **high linearity of the sensor**, accuracy can be stated over the complete measuring range to ± 2 %.

### Measuring procedure

In order to achieve the accuracy described above, care should be taken to ensure that the field lines are always vertical to the sensor area. Avoid air gaps between the sensor and the magnet or the item to be measured. Taking a flat magnet as an example (see drawing on page 2), this means that the flux density is measured by lightly laying the sensors onto the magnet.

### Polarity display

A green LED shows a south pole, a red LED the north pole. Measurements are always taken by laying the device with the sensor gently "from above" onto the magnetic pole under investigation. It is essential to follow this convention as otherwise exactly the opposite polarity will be displayed.

**Remark:** A LED lights up as soon as the device is switched on, whether there is a magnet in the vicinity or not. The sensitive comparator favours a LED, even without a magnetic field. The correct polarity is first displayed when a magnetic pole is approached.

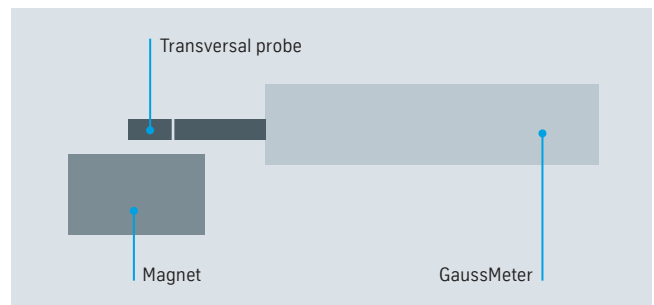
### Changing the battery

An indicator in the display shows when the batteries are running low. Although the polarity display is still always correct, the accuracy of the display can no longer be guaranteed. It is then necessary to replace the 9V battery with a new one. To do this, open the housing cover on the bottom by pressing the marked position and removing the cover with a gentle push. It is essential that the new battery is inserted with the correct polarity.

### Sensor

The manual GaussMeter from thyssenkrupp Magnettechnik is equipped with a transversal probe as standard. The transversal probe is required for measuring the flux density in air gaps to qualify magnets or to measure the magnetic stray field. The sensor is based on the Hall effect. This sensor is produced on Si-basis and has an internal reference voltage. This enables the accuracy to be maintained even when the batteries are running down. The integrated pre-amplification makes it possible to minimise the usually high temperature path of the Hall sensors, to keep the supply current low and to compensate the zero voltage. Nevertheless, due to the diversity of models, each sensor must be calibrated to the particular measuring device.

**Changing the sensor:** A change of sensor is not normally foreseen as the device needs to be calibrated in the manufacturer's works and the sensor is permanently fixed into the housing. However, if a change of sensor is still required, the device must be sent to thyssenkrupp Magnettechnik. The sensor will then be replaced and the device calibrated once more.



Technical Data	
Dimensions	140 * 63 * 30 mm (without sensor)
Weight	approx. 130 g (incl. battery)
Display	3 ½ character LCD display
Measuring range	10 G to 19.99 kG equals 10 Oe to 19.99 Oe equals 1 mT to 1999 mT
Temperature range	0 °C to 50 °C
Storage temperature	-20 °C to +70 °C
Battery	9 V alkaline
Supplied as standard	Transversal probe, operating manual, battery
Accessories	Leather case with belt-clip

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### Contact

thyssenkrupp Magnettechnik  
 Branch of thyssenkrupp Schulte GmbH  
 Johanniskirchstr. 71  
 45329 Essen, Germany  
 T: 0800 624 6387 (from Germany), +49 201 946161-558 (international)  
 F: +49 201 946161-555  
[www.thyssenkrupp-magnettechnik.com](http://www.thyssenkrupp-magnettechnik.com)  
[magnet@thyssenkrupp-materials.com](mailto:magnet@thyssenkrupp-materials.com)