

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Certificate No.: ROT 2024.96463

Designation: EN ISO 9606-2:2004 131 P FW 23 S t7 PB sl

Welder's identification: Passport Verified

Employer: Fudickar Leichtbau Zweigniederlassung Thyssenkrup Schulte GmbH

Welder's name:

Place of birth and date:

	Weld test details				Range qualified					
Welding process(es)	1:	131	2:	-	1:	131	2:	-	Photo (if required)	
Product type (P/T)	P				P, T					
Type of weld	FW		-		FW					
Filler material used (141/ 15)	1:	-	2:	-	1:	-	2:	-		
Filler material type	1:	AlMg	2:	-	1:	AlMg, AISi	2:	-		
Filler material (Designation)	1:	S	2:	-	1:	S	2:	-		
Parent material group(s)	1:	23	2:	23	21, 22, 23					Identification of test pieces: 137803 / 3-23-9064
Shielding gas	1:	l1	2:	-	He ≤ 50%					
Type of current and polarity (141)	-				-					Welding Procedure Specification: 131P-PB-7-SL-5450
Other (e.g. backing gas)	-				-					
Material thickness (mm)	t1:	7	t2:	7	t1:	≥ 3	t2:	≥ 3	Job knowledge acceptable ☐ Job knowledge not reviewed ☒	
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-		
Outside pipe diameter [D] (mm)	-				≥500, ≥150 (PA, PB)				Place: Barendrecht Date: 06-08-2024 Qualification valid until: 17-07-2026 DNV Business Assurance B.V. Signature Stamp H. Dinkla-Wiersum	
Welding position(s)	1:	PB	2:	-	PA, PB					
Weld details	1:	-	2:	-	1:	-	2:	-		
Multi-layer / single layer (FW only)	1:	sl	2:	-	1:	sl	2:	-		
Date of welding	17-07-2024									
Place of welding	Haan									
Type of inspection/ test	Performed & accepted / Not tested									
Visual	Performed & accepted				-					
Radiography	-				Not tested					
Dye penetrant	-				Not tested					
Macro	-				Not tested					
Fracture	Performed & accepted				-					
Bend	-				Not tested					
Notch Tensile test	-				Not tested					
Other	-				Not tested					
See reverse side for confirmation statement by employer and prolongation by DNV Business Assurance B.V. Additional information may also be stated in the column "Supplementary remarks".										

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Supplementary remarks (Information regarding job knowledge, certificate issued on the basis of previous approval etc.)					
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Employers statement regarding validity condition					
	Ref. Inspection / test reports	Place	Date	Function/ Title	Signature
1					
2					
3					
4					
Revalidation by DNV Business Assurance B.V. until ...					
Employers statement regarding validity condition					
	Ref. Inspection / test reports	Place	Date	Function/ Title	Signature
1					
2					
3					
4					
Revalidation by DNV Business Assurance B.V. until ...					
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1					
2					
3					
4					
Revalidation by DNV Business Assurance B.V. until ...					

This Certificate of Competence is valid only after signing the certification agreement by the certificateholder as per examination date. The validity conditions of this Certificate of Competence are specified in the relevant standard.

This Certificate of Competence is approved for application under PED 2014/68/EU by DNV Business Assurance B.V. The recognised third-party organisation PED Art.20;
This Certificate of Competence is approved for application under DNV Classification Rules and Offshore Standards;

Note: Assessment for specific application to be performed on the application project itself.

This certificate is property of DNV Business Assurance B.V. Misuse of this Certificate of Competence will render this certificate invalid.

In compliance with Dutch legislation, reference is made to DNV document "Reglement behandeling Klachten, Bezwaar en Beroep" for dealing with Complaints, Objections and Appeals. This document can be downloaded at DNV website <https://www.dnv.nl/certificering/persoonscertificatie>